



Geothermal Energy Technology Powering Projects in Alaska and China

Bernie Karl



Chena Hot Springs Resort



OUR VISION

To become a self-sustaining, self-reliant community that can produce the energy, food, and fuel to meet our needs











SUSTAINABLE LIVING



CHENA HOT SPRINGS RESORT



- ✘ Accommodations
- ✘ Activities
- ✘ Healing Waters
- ✘ World Class Dining
- ✘ Aurora Viewing
- ✘ Wildlife Viewing
- ✘ And many other adventures!

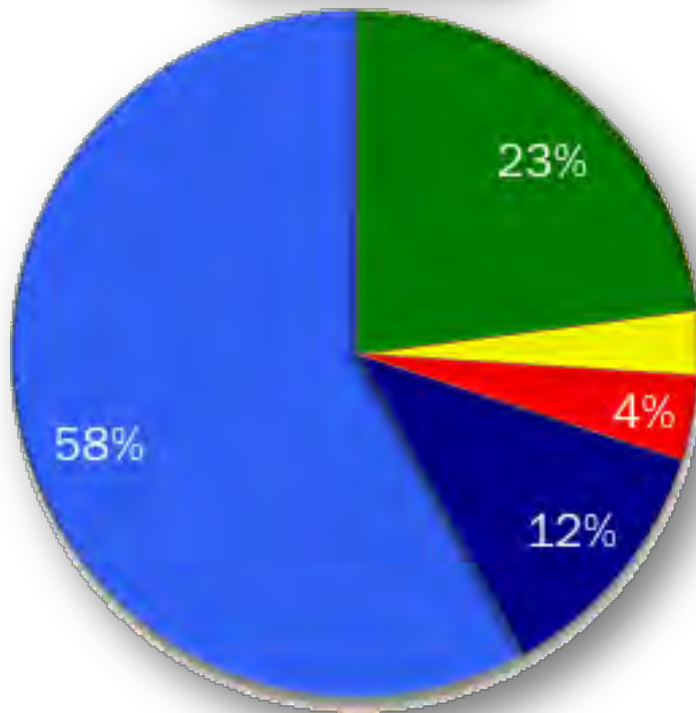
All made possible with renewable energy!

THE HEALING WATERS



ENERGY USE AT CHENA HOT SPRINGS

(850 kW_{eq})



- Electricity
- Transportation
- Refrigeration
- Supplemental Heating
- Baseload Heating

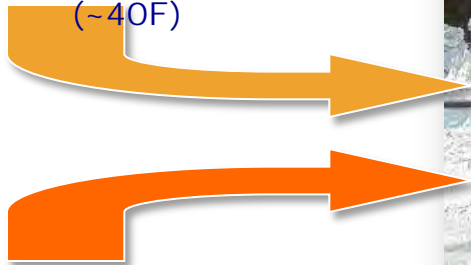
CHENA AURORA ICE MUSEUM



CHENA ABSORPTION CHILLER



Monument Creek
Provides Cooling Water
(~40F)



Geothermal Wells Provide
Hot Water (~165F)



Approximately 15 tons of
Refrigeration Required for
Ice Museum (180,000 BTU/h)

DISTRICT HEATING



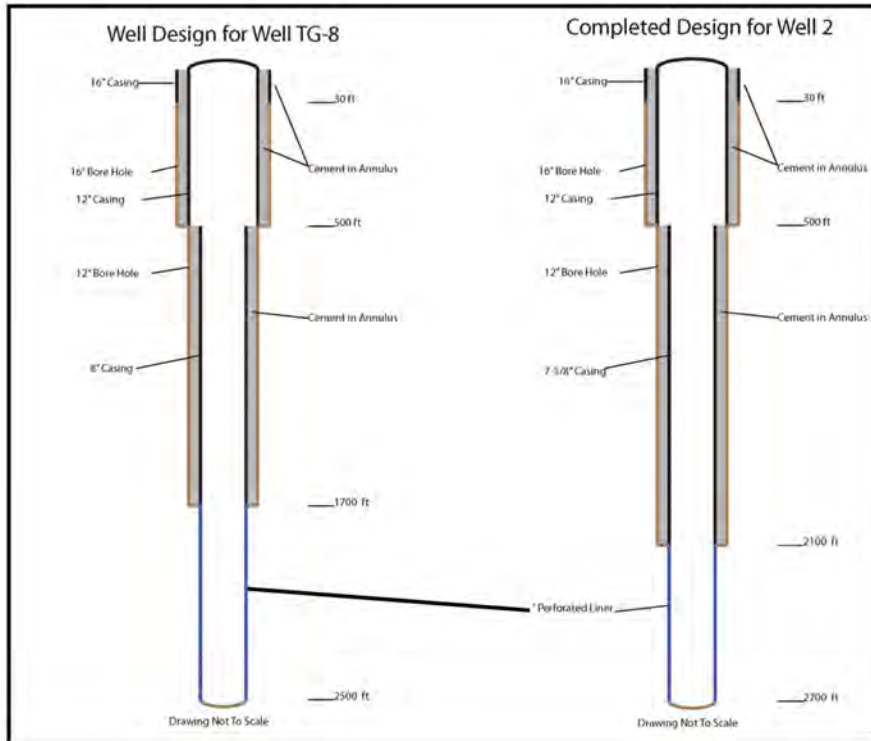
- ✘ First geothermal well drilled in November 1998
- ✘ All buildings on property are heated geothermally using ~300gpm of 165°F water
- ✘ Estimated yearly savings of \$383,000 in heating fuel costs

CHENA FRESH GREENHOUSE



The LED and hydroponic systems decrease winter energy costs and increase production. It is the largest of its kind in Alaska and the USA.

NEW GEOTHERMAL WELLS



Deepening well TG-8 increased the geothermal capacity of the reservoir, and produces water at 174 °F

The total project cost to drill the two wells will be an estimated \$2,154,000.

NEW 2500' PRODUCTION WELL
174°F WATER DRILLED WITH A JEFECO 50K USING A
WASSARA WATER HAMMER. 2000-2500 PSI COLD WATER.



NEW INJECTION WELL 2700'



DRILLING 2700' INJECTION WELL



TESTING WELL



2000 PSI AIR BOOSTER



DRILLING WITH 2000 PSI AIR AND HIGH PRESSURE COLD WATER



10,000 PSI MUD PUMPS WITH WATER FILTERS



2500 FT PRODUCTION WELL 174° F

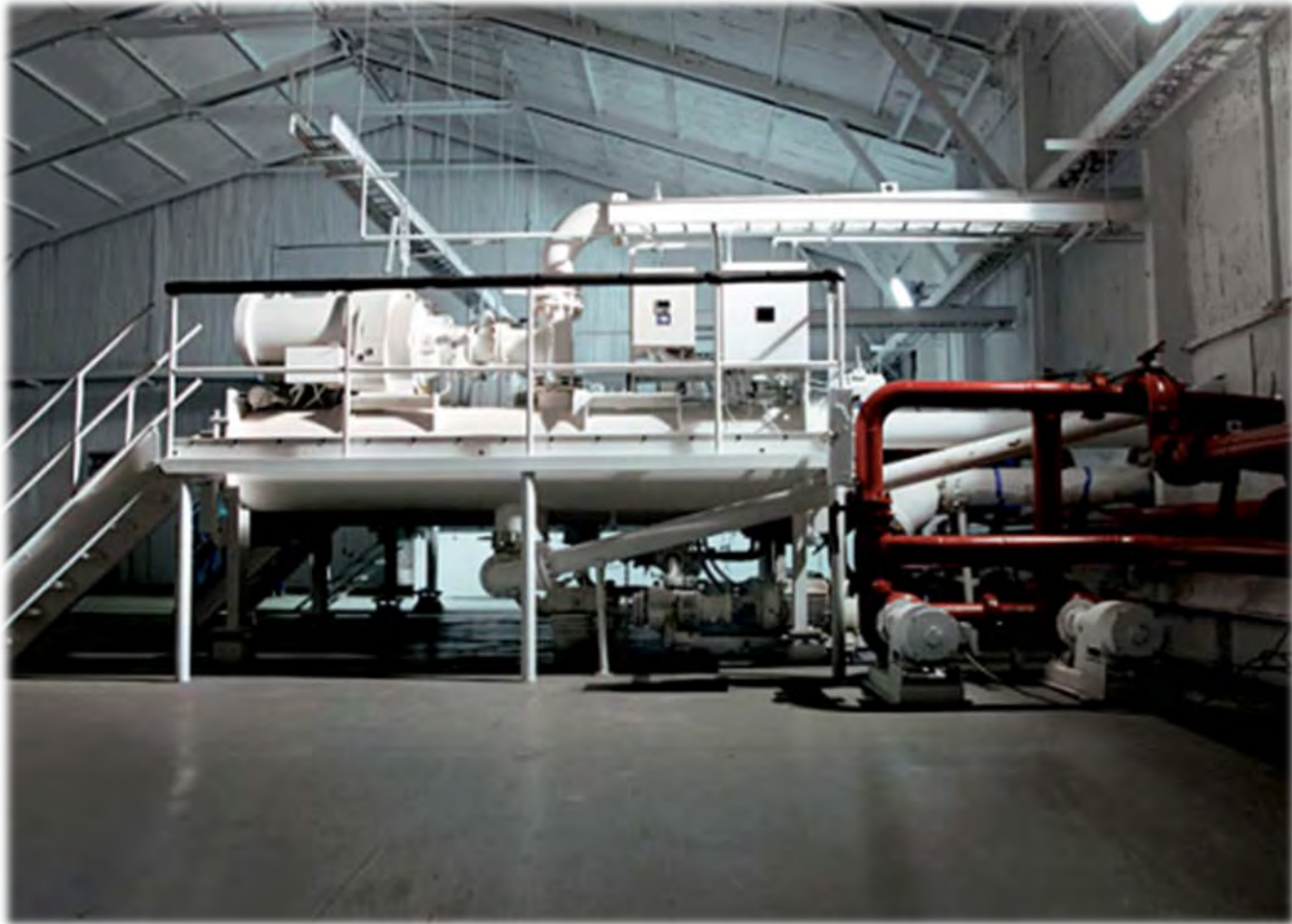




Project support provided by

DOE, U.S. Department of Energy
United Technologies Corporation

CHENA POWER GEOTHERMAL POWER PLANT



CHENA POWER MOBILE ORC



CHENA POWER MOBILE ORC PROJECT GOALS

- ✘ To validate the production of low temperature resources
- ✘ To help realize the potential for geothermal production on oil & gas sites
 - + Both producing and non-producing wells, in terms of fossil fuel
 - + Show that lower cost geothermal projects are possible, as most geothermal costs are associated with drilling
 - + Prove to oil & gas companies that our unit operates safely and efficiently
- ✘ Test and document the reliability of this new technology
- ✘ Gain a better understanding of operational costs associated with this equipment
- ✘ Help realize that a more distributed power generation network is attainable and an effective solution to energy problems

MOBILE ORC PROJECT TIMELINE

Construction Phase
July 1, 2008



Aurora Energy
Validation of ORC using a waste heat stream for urban municipal energy generation in Fairbanks, AK



Planning for future deployments to Oil & Gas sites for co-production



~92% complete



Final Report to DOE
May 16, 2014



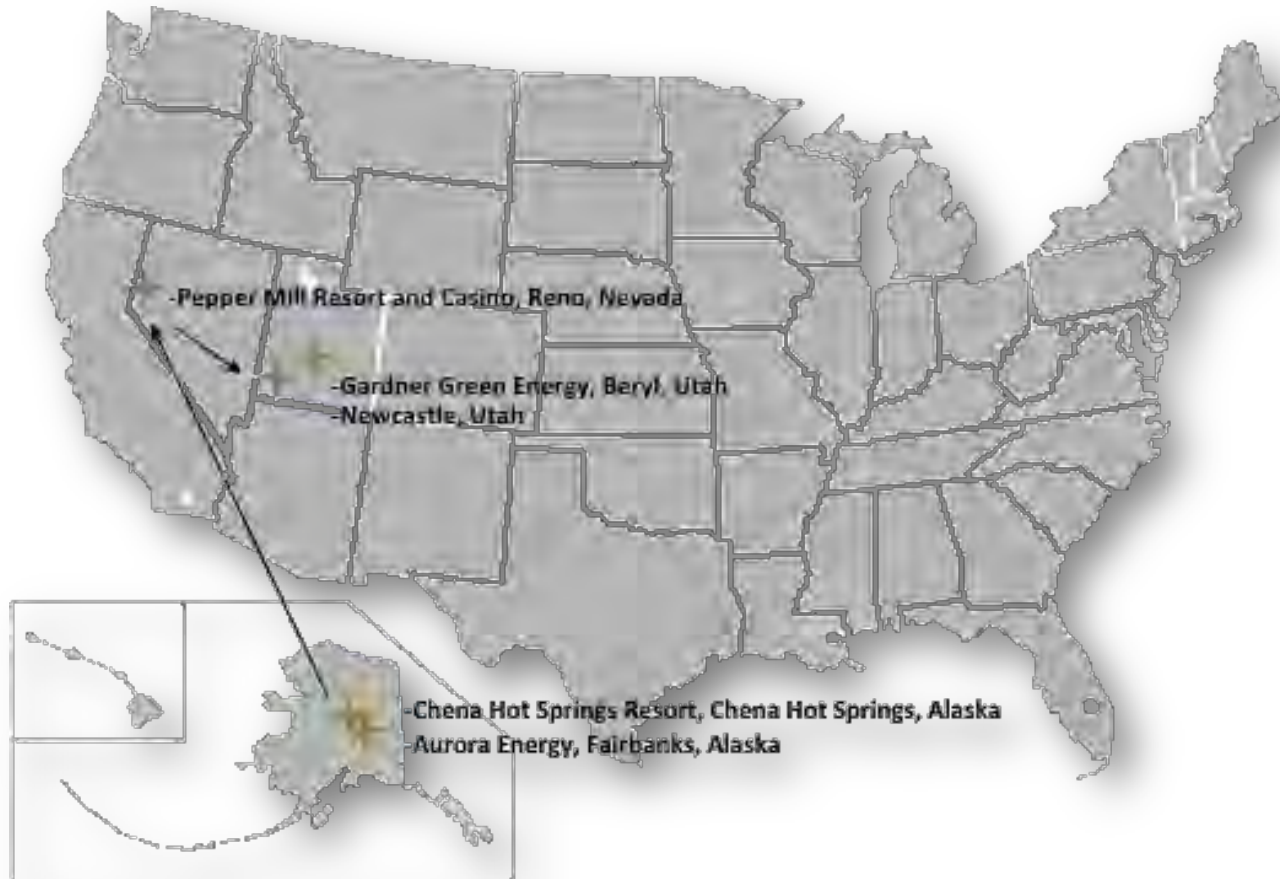
Unit was producing power from Chena Hot Springs geothermal resource at the Renewable Energy Fair and U.S. Senate Energy and Natural Resources Subcommittee Field Hearing



Display and Confirmation of the unit's mobility and its effectiveness for power generation for urban applications.



MAP OF THE MOBILE ORC'S PROGRESS



MOBILE ON LOCATION IN UTAH



Christenson Farm and Castle Valley Greenhouse in Newcastle, Utah

MOBILE ON LOCATION IN UTAH



The Mobile ORC is currently in Newcastle, Utah set to power a large scale greenhouse.



BENSHAW

Watts = 238k
VA = 272k

STOP

ALARM

RUN

stop
reset



menu



enter

PCY: PC51 Geo Controller - 0, 74 :: STARTUP

Description	Value	Units	Status	Force	Name
Current state	160				STATE
Software mode value	On				MODESW
HW value of mode	On				MODEHW
Oil Heater	Off				HTR880
Oil pump	On				PMP870
Oil Sump Temp	130.9	F			FTE880
Oil DP	34.01	PSI			OILDP
Oil superheat	48.36	F			OILSH
Cooling water flow sw	Normal				FS430
Condenser Inlet Temp	58.9	F			FTE430
Condenser water exit Temp	76.7	F			FTE434
Inlet Evaporator Temp	212.9	F			FTE400
Evap exit Temp	136.0	F			FTE405
Evaporator level (in)	1.7				FLT800
Condenser level (in)	4.0				FLT840
evap flow ctrl valve	54.8	%OPEN			FCV405
Evaporator exit temp	149.2	F			FTE810
Evaporator pressure	290.64	PSI			FPT810A
Evaporator superheat	-4.46	F			EVAPSH
Condenser exit temp	64.0	F			FTE835
Condenser pressure	106.97	PSI			FPT840A
System head calculation	347.64	Feet			SYSHEAD
Condenser sub-cooling	15.27	F			CONDSC
1-Turbine, 0-Bypass	1				CV610820
Pump Power Draw	34.13	KW			JTB50C
Refrigerant Pump Speed	51.8	Hz			VSD850
Generator Speed	60.07	Hz			FST100
Gross Power	244.19	KW			FJT100
Net power	205.96	KW			NETPOWER
Power Plant Heat Ready	Enable				HEATEN
Generator request	On				GENREQ
Lock out relay status	Normal				LOR_STAT

Local 0, 240 - USB 38400 Baud

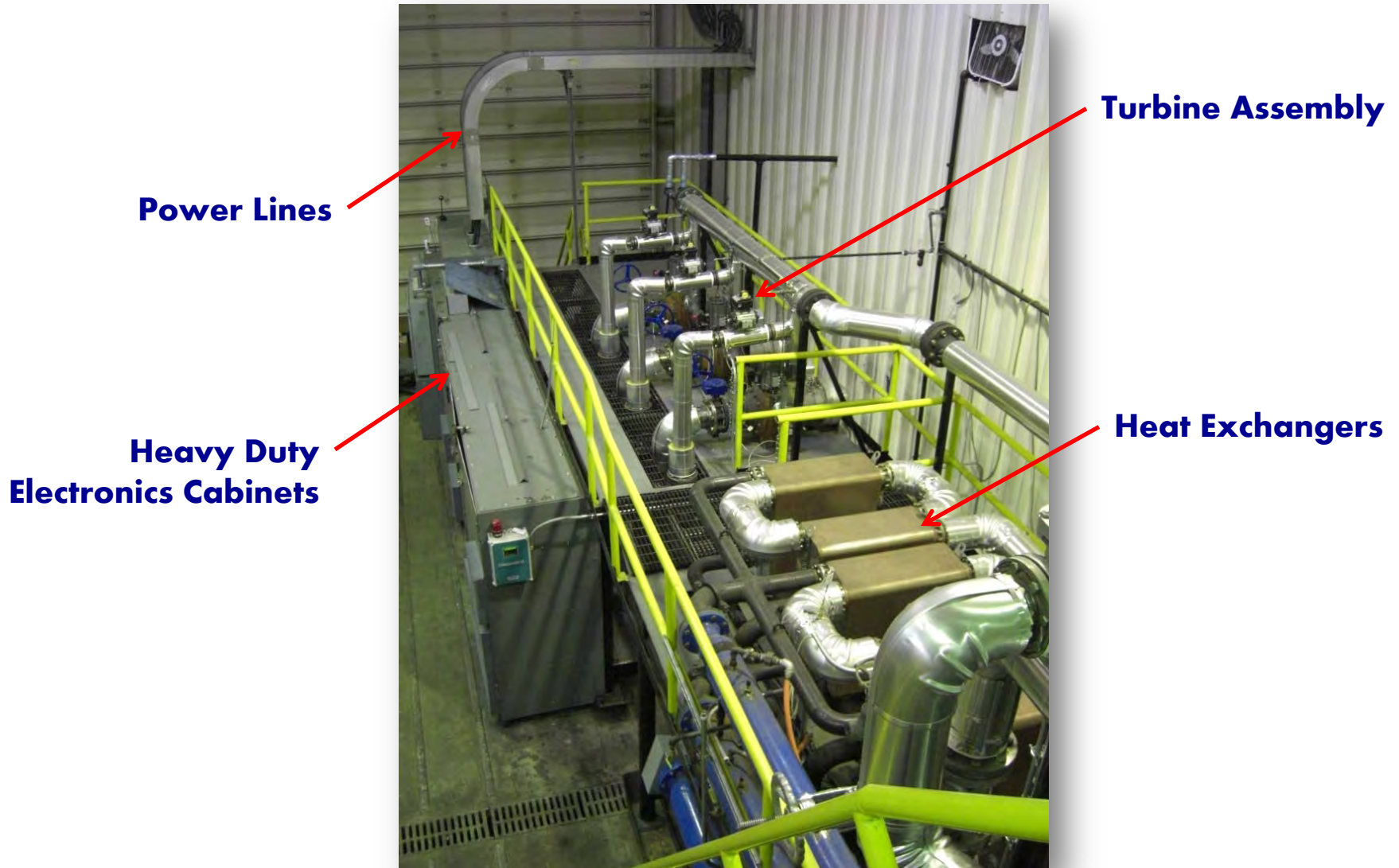
CHENA POWER ORC GENERATOR



Front view of heavy duty electronics cabinets.



Generator Assembly

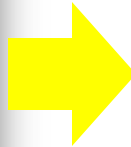
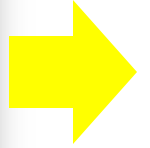
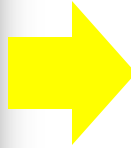


REVOLUTIONARY TURBINES



View of turbine assembly.

BIOMASS FUEL SOURCE: PELLETS



Fuel pellets created on site with recycled paper and cardboard through K&K Recycling program.

THERMAL OIL HEATER



Pellet intake on the Thermal Oil Heater.

- ✘ From the pelletizer, the pellets are transported directly to the thermal oil heater.
- ✘ Once there, they are moved directly into the heater via another conveyor system where they are burned to heat the thermal oil circulating through the heater to the generator.
- ✘ Utilizing separate contained loop systems, this oil is used to vaporize a refrigerant that is used as a working fluid for the generator.



Chena Power / Kaishan Compressors





Kerry

KAISHAN COMPRESSOR CO, LTD, AND ITS PRODUCTS



Yan Tang PhD, MSc, PEng
General Manager of Kaishan Compressor
President of Kerry North America Development Center
kaishanus1@gmail.com
2012.11.16



Kerry

Designed in USA, Made in China

- What most companies are doing
- Kerry North America Development Center + Kaishan Compressor Co., Ltd





Kerry

Kaishan Compressor Co., Ltd

- **Zhejiang Quzhou Site (Headquarter):**
 - **3 Hours by Train , 4 Hours by Driving to Shanghai**
 - **Foundry, Pressure Vessel, Heat Exchanger and Sheet Metal Plants**
 - **ORC Screw Expander Power Station**
 - **Small Screw Compressors**
 - **Reciprocating Compressors**
 - **Screw and Reciprocating Air Compressor Units**
 - **Centrifugal Compressors**





Kerry

Kaishan Compressor Co., Ltd

- **Basic Numbers:**
 - **Current Employees: 3000**
 - **2009 – 2011 Sales**

Year	Sales in US Dollars	Screw Compressor Units
2009	115.9M	15,000
2010	242.4M	25,000
2011	396.8M	32,000

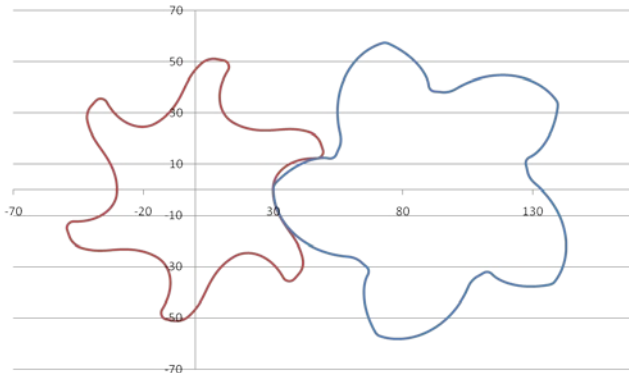
- **150,000 Reciprocating Air Compressors Annually**
- **The 3rd Largest Screw Compressor Manufacturer by Volume in the World, the Largest in China**
- **Kaishan Compressor is a Public Company, and IPO was completed on August 19th, 2011**



Kerry

Main Products

- Refrigeration Screw Compressors and Screw Expanders





Kerry



New at Chena Hot Springs Resort
300 KW screw expander with a synchronous generator





Kerry



New at Chena Hot Springs Resort
300 KW screw expander with a synchronous generator



THANK YOU



**United Technologies
Research Center**



United State of America
Department of Energy



Pratt & Whitney Power

Fairbanks North Star
Borough

K & K Recycling



PROJECT RESULTS: THE FUTURE

POWER, HEAT, FOOD

