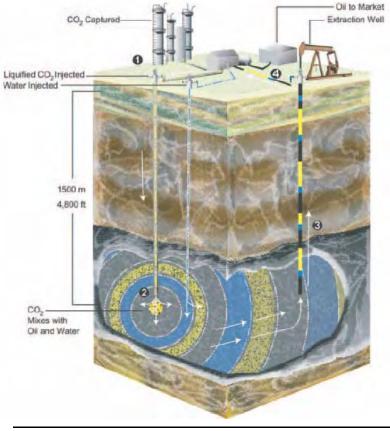
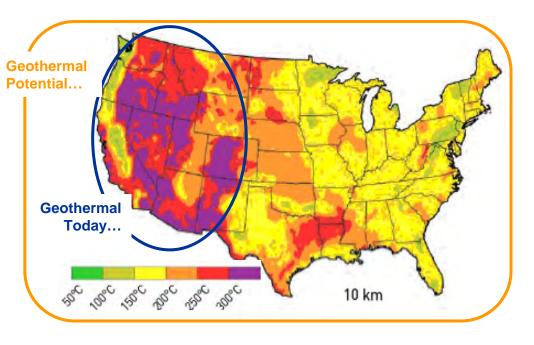


# CO2 Generation for EOR and EGS





Paul Dunn, CTO Rick Mobley, CEO Enhanced Energy Group LLC

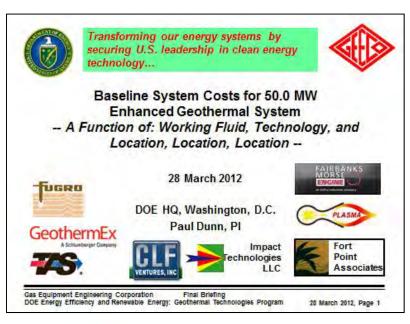
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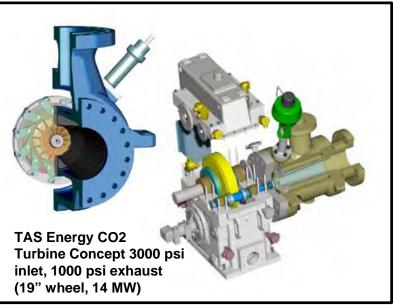
SMU 14 March 2013



It's Good to Be Back...

- 50 MW DOE Geothermal Analysis effort final report now published, major findings:
  - 2-3X improvement in cycle efficiency of CO2 EGS over water EGS
  - 50% reduction in machinery cost using direct expansion of CO2 thermal siphon for power generation vs. Organic Rankine Cycle
  - Substantial reduction in number of wells, size of reservoir, and drilling cost
- Two main issues:
  - CO2 / water corrosion
  - CO2 cost







Refresher... EGS Working Fluid: High Pressure Water or Carbon Dioxide?

#### High Pressure Water

- Well understood
- Reacts with bedrock
  - Direct use of steam problematic
- Mobility low and pressure drop high at depth
  - Viscosity / Density not favorable
- Very high pumping power
  - Could be ~40% of gross power
- High specific heat
- Temperature loss up-hole can be low (heat transfer driven)
- Cheap (working fluid price)
  - At least locally

In CO2 vs. Water EGS, the yellows and greens are interesting, but the big issues are the huge cycle efficiency advantage for CO2 (confirmed by analysis), and the barrier, with a big "B", created by the purchase price of CO2

### Super Critical Carbon Dioxide

- Not as well understood
- Reacts with bedrock, but for the most part favorably
  - After development, direct use of working fluid in machinery may be possible
- Mobility higher and pressure drop lower than water at depth
  - Viscosity / Density favorable
- "Negative" pumping power
  - Strong thermal siphon
- Lower specific heat than water
  - But more than compensated by flow rate
- Temperature loss up-hole more complex
  - Think isentropic expansion
  - "Lost" CO2 in the process is sequestered in deep rock (carbonates)
    - And that by itself is good
  - Very high purchase price
    - And carbon credits are currently trading at low values

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Baseline System Costs for 50.0 MW

Enhanced Geothermal System A Function of: Working Fluid, Technology, and

> DOE HQ, Washington, D.C. Paul Donn, Pl

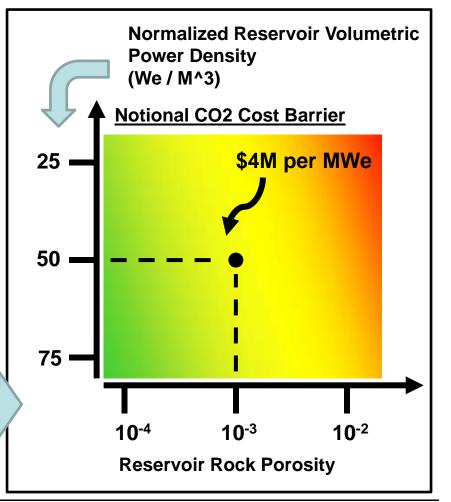
GeothermE



# CO2 EGS Issues

- Complete dry out of a CO2 EGS would probably never occur, and the combination of water and CO2 makes carbonic acid
  - Stainless casing too costly
  - Fiberglass lined casing a potential solution
- CO2 in the quantities required is the bigger problem
  - Not just because the price to purchase it was high
  - The risk to the developer is a bigger deal, small errors in the understanding of reservoir properties could massively change the amount required







# Enhanced Energy Group LLC Established July 2011

- US / Canada representative for ALCO, Fairbanks Morse, and Colt Pielstick engines of EnPro Industries
  - 600 to 15000 kW



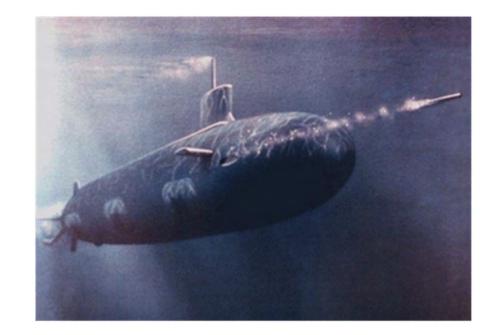
- EEG focus is on commercializing semi-closed cycle CO2 power systems (piston, then turbine) to enable CO2 EGS, and in the near term to support CO2 EOR
  - 5 patents were licensed from Gov't
  - 2 new patents (provisional) addressing the specifics of the gas clean up system were created
- The SCC Piston Engine provides a portable CO2 source for test floods or other EOR applications, and for EGS hybrid "top-off"

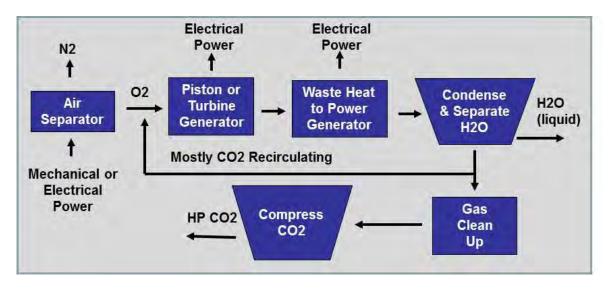




SCC Piston Engine

- Submarine heritage
  - High backpressure operation
- Semi-Closed Cycle oxygen fired combustion with CO<sub>2</sub> recirculation
- Compression or Spark Ignition
- Unique integration of: oxygen generation; waste heat to power (WHP); and gas separation, clean up, and compression







Current Effort



Objective: 1+ MW SCC Piston Engine Demo in Houston, TX



CAP RESOURCES Business Development Services

- EEG / FME Partnership / Joint Effort
  - Slater Seed capital for EEG
- Part 1: Assessment
  - Engineering / Costing
    - 3<sup>rd</sup> party simulation (AVL)
  - Market Assessment / Commitments
    - 3<sup>rd</sup> party review (Cap-Resources)
  - Patent / IP Work
- Part 2: Development / Demo
  - Beloit R&D testing
  - 1-2 MW Demo for customers in 2013



Supported / Followed by:

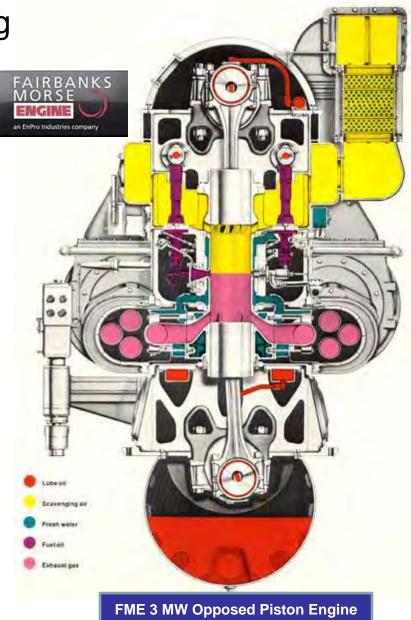
Praxair (Discount O2)

Quintana Minerals (LOI)



# Phase 1 Engineering Effort Complete

- ✓ EEG: Initial model
- ✓ FME: Initial specific fuel consumption estimates
- ✓ FME: Engine configuration test data analysis
- ✓ EEG: Chemical Engineering Flow Sheet based system simulations:
  - ✓ Actual mixture properties, two phase, chemical equilibrium/combustion
- EEG: Component design / selection complete
- AVL Engine modeling complete, will work on SI or Dual Fuel OP with minor modifications (CR)





# Molecular Sieve Based (VPSA / PSA / TSA) Based



### ModCGen<sup>™</sup> Oxygen VPSA Product Range

20	45	60	70	100+ 926 32 x 70 16 x 70					
205	441	575	674						
27 x 46	29 x 52	31 x 60	32 x 70						
12 x 46	13 x 52	14 x 60	16 x 70						
380-575V, 3PH 3.3-6.6KV, 3PH									
40 @ 80psi	60 @ 80psi	60 @ 80psi	60 @ 80psi	80 @ 80psi					
None required for 15 & 40 psig product pressure, at 150 psig estimate 1.4 GPM per STPD									
	205 27 x 46 12 x 46 40 @ 80psi	205      441        27 x 46      29 x 52        12 x 46      13 x 52        380-575V, 3PH        40 @ 80psi      60 @ 80psi	205      441      575        27 x 46      29 x 52      31 x 60        12 x 46      13 x 52      14 x 60        380-575V, 3PH        40 @ 80psi      60 @ 80psi      60 @ 80psi	205      441      575      674        27 x 46      29 x 52      31 x 60      32 x 70        12 x 46      13 x 52      14 x 60      16 x 70        380-575V, 3PH      3.3-6.6K        40 @ 80psi      60 @ 80psi      60 @ 80psi					

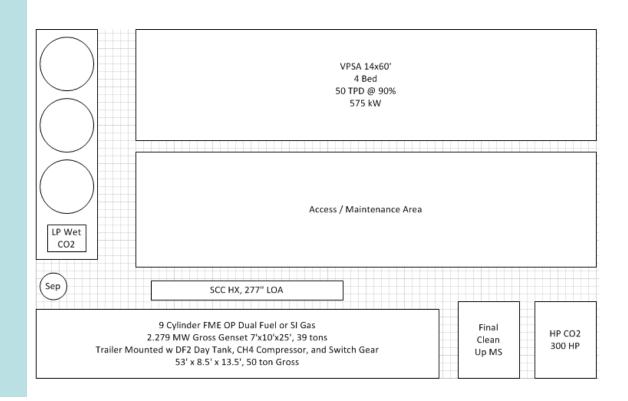
\* Power at 15 psig, 90% purity product. To estimate power at 40 and 150 psig product add 1.0 and 2.9 kW/STPD respectively.



Mobile / Test Flood System (2 MW) Preliminary Characteristics

- Target Price: \$6.5M
- FME 9 cylinder Dual Fuel or SI Opposed Piston Engine / Generator
- Adsorptech 50 TPD VPSA / PSA O2 Plant
- EEG Gas Clean Up System (Mole Sieve)
- HyperComp LP Wet CO2 compressor
- Ariel HP Dry CO2
  compressor

32 tons per day CO2 ~37% Gross Cycle Efficiency 1400+ kW Net 50' x 75' Footprint





# Small Field / Production Flood System (12 MW) Preliminary Characteristics

Target Price: \$28M 135 tons per day CO2 10.3+ MW Net Pielstick 16 cylinder 70' x 100' Footprint • 2.6B Dual Fuel Piston Engine / Generator VPSA 16x70 4 Bed 100 TPD @ 90% 926 kW SC CO2 / R134A • WHP Generator Access / Maintenance Area Two Adsorptech 100 • TPD VPSA / PSA O2 LP Wet LP Wet LP Wet CO2 CO2 CO2 VPSA 16x70' 4 Bed 100 TPD @ 90% 926 kW EEG Gas Clean Up System Cooling & lacksquare1 MW Heat Recovery Generator System (Mole Sieve) (Sep) (Sep 16 Cylinder Pielstick Dual Fuel Final Final 12 MW Gross Genset 13'x14'x31', 100 tons (engine) Clean Clean HP CO2 HP CO2 Skid Mounted w DF2 Day Tank, CH4 Compressor, and Switch Gear Up MS Up MS Sep ) (Sep 400 HP 400 HP 48' x 16' x 13.5', 150 ton Gross Two Ariel HP Dry • CO2 compressors



## Cost / Value Comparison \*\*

### • 2 MW, 32 TPD System (\$6.5M)

2.2 MW SCC OP @ 37%, \$3 Gas, Dual Fuel, 10 yr SL AMT								
Net Revenue	Va	(Diesel)						
or price of:	\$0.03	\$0.06	\$0.09	\$0.12	\$0.25			
CO2/ton	\$95	\$59	\$22	-	-			
CO2/MSCF	\$5.43	\$3.37	\$1.26					
Net Revenue	-	-	-	\$0.2M	\$2M			

\*\* Note: There are implementation specific tax and depreciation advantages not accounted for herein, and none of these numbers address the value of the oil

 12 MW, 135 TPD System (\$28M)



2.2 MW SCC OP @ 37%, \$3 Gas, Dual Fuel, No Amortization								
Operating Net	Va	(Diesel)						
or price of:	\$0.03	\$0.06	\$0.09	\$0.12	\$0.25			
CO2/ton	\$40	\$4	-	-	-			
CO2/MSCF	\$2.29	\$0.23	-	-	-			
Operating Net	-	-	\$0.4M	\$0.8M	\$2.7M			



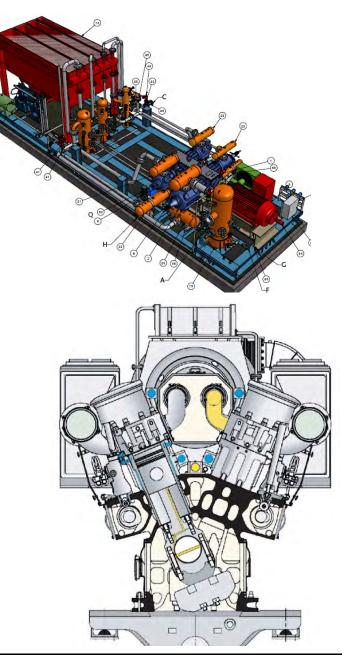
12 MW SCC 2.6B @ 52%, \$3 Gas, Dual Fuel, 10 yr SL AMT					12 MW SCC 2.6B @ 52%, \$3 Gas, Dual Fuel, No Amortization						
Net Revenue	Value of Power (\$/kW-hr)			(Diesel)	Operating Net	Va	(Diesel)				
or price of:	\$0.03	\$0.06	\$0.09	\$0.12	\$0.25	or price of:	\$0.03	\$0.06	\$0.09	\$0.12	\$0.25
CO2/ton	\$70	\$13	-	-	-	CO2/ton	\$11	-	-	-	-
CO2/MSCF	\$4.00	\$0.74				CO2/MSCF	\$0.63	-	-	-	-
Net Revenue	-	-	\$2.1M	\$4.9M	\$16.7M	Operating Net	-	\$2.2M	\$5.0M	\$7.7M	\$19.6M

Enhanced Energy Group LLC



# Invitation(s)

- Packager / Partner / Operator
- Customer / Expert inputs
  - Field requirements field gas specifications
  - Desired CO2 specifications
  - Seems like there is some integration possible with CO2 recycle clean up
- Come see the demo(s)
  - Beloit in the summer!
  - Houston in the winter!





- CO2 EGS has great advantage over Water EGS
  - In those fields compatible with CO2
- But CO2 EGS is not going to happen without cheap CO2, so that is what we are working on
  - And we think low cost / portable CO2 has a market now in EOR
- Cheap CO2 is also not happening without cheap fuel, that generates value (electricity, lift, recycle compression, etc)
  - Hence our dual fuel / field gas / flare gas / efficiency focus
- As always, we thank SMU for hosting this conference, and look forward to your input



LPD-21 USS New York Steel from The World Trade Center Engines from Fairbanks Morse





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