

### **Presentation to**



Dallas, Texas Tuesday, November 3, 2009

Presented by: Jody Stonecipher





#### Tranter Manufactures HE's at Facilities That Best Serve Our Customer's Global Interest!

#### **Global Operations:**

Tranter, Inc. USA

Tranter GmbH

Tranter AB

Tranter India Pvt. Ltd.

Tranter, Ltd.

Tranter Ind. e Com de Equip. Ltda

Tranter China

Tranter Mexico

Wichita Falls, Texas

Artern, Germany

Vänersborg, Sweden

Pune, India

Wakefield, England

Sao Paulo, Brazil

Beijing & Shanghai

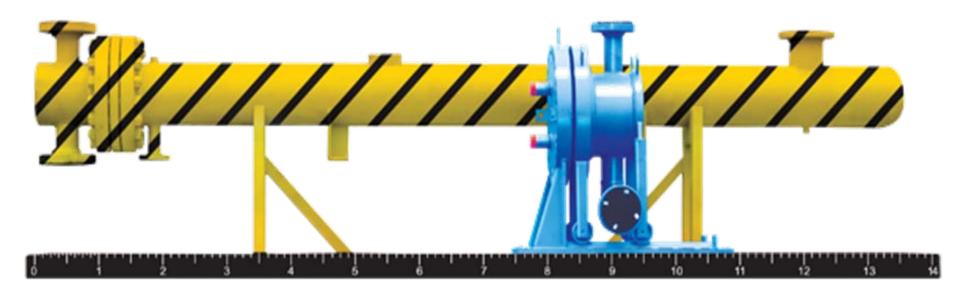
Queretaro, Mexico

Each Production facility serves as a sales & service facility All Facilities adhere to ISO 9001 requirements and can provide local and regional code requirements, such as ASME, CRN, PED, CE, China SQL, etc.



# Today's Topic:

# Shell & Tube vs "Shell & Plate"







### Shell & Tube Vs Shell & Plate

### Potential advantages to analyze:

- Refrigerant hold-up volume (\$\$)
- Space & weight for skid layout
- Costs for exotic alloy requirements
- Combine preheater & evaporator for small applications
- Close pinch point / temperature approach
- Tranter company owned service centers

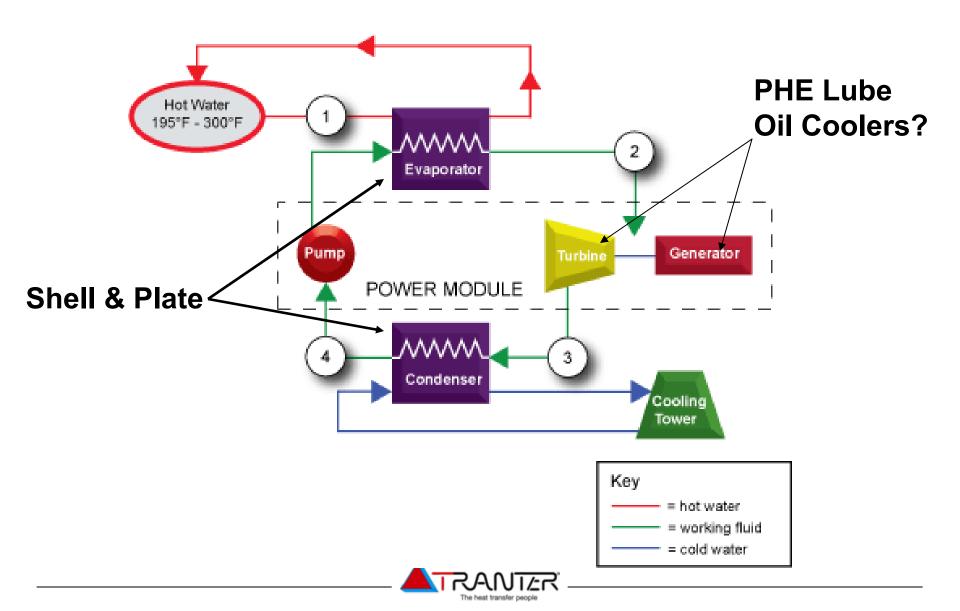
#### **Potential Refrig savings** 1000 #s 5000 #s X \$10/# \$10/# \$10,000 \$50,000 **Shell & Plate Shell & Tube**

#### **Financial Implications:**

- IRR↑
- Payback Time ↓
- NPV ↑



### Common Schematic for ORC Skid









# Shell & Plate





### What is a Welded PHE?

It is Plate Heat Exchanger (PHE) technology -

Chevron, dimpled, washboard or virtually any cold-formed plate

- Elastomeric gaskets are NOT used to prevent intermixing of fluids
- Higher pressure (100+ bar) and temperature allowance than GPHE
- Eliminates compatibility issues between fluids and gaskets

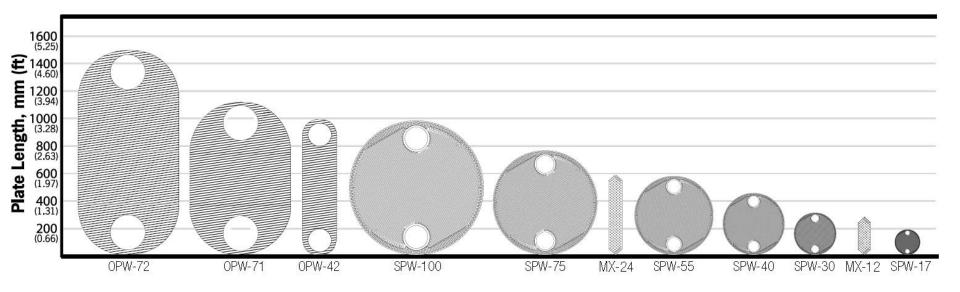
#### Its not a brazed HE

- **Brazing Materials** 
  - Copper
  - Nickel
  - CuproNickel





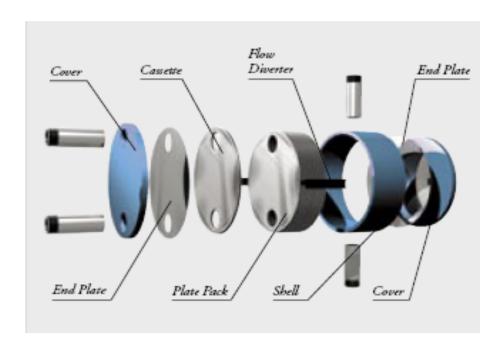
### Welded Heat Exchanger Plate Range



Tranter welded PHE applications span a wide range of capacities and fluid properties.

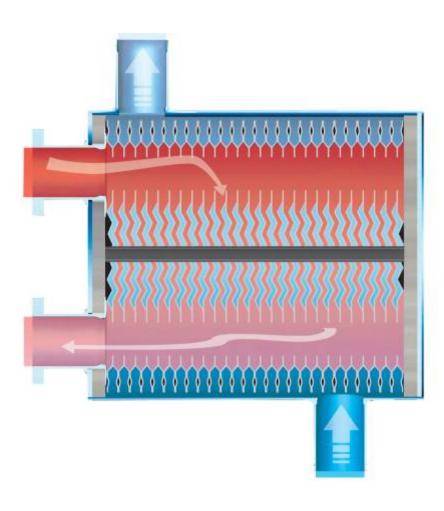


### SUPERMAX® Features



Counter-current fluid flow – enables a 2° APPROACH TEMPERATURE!

Accordion like cores facilitates thermal and mechanical fatigue





### **SUPERMAX®**

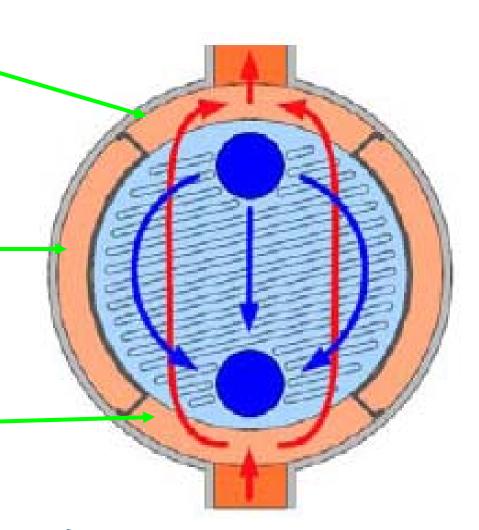
#### Throat of Plate

\* Fluid leaves through the same area

> Fluid Diverter\*

#### Throat of Plate

\* Fluid is forced through this section on the shell side





### Removable Core









### Experience

### Neustadt, Germany

- Titanium plates
- 2 preheaters
- 2 evaporators
- Integrated separator





### Experience with Refrigerants



DX CO2 cascade with CO<sub>2</sub> collector



Flooded evaporator with NH3 separator



Flooded R507 evaporator in parallel with separators...Renault



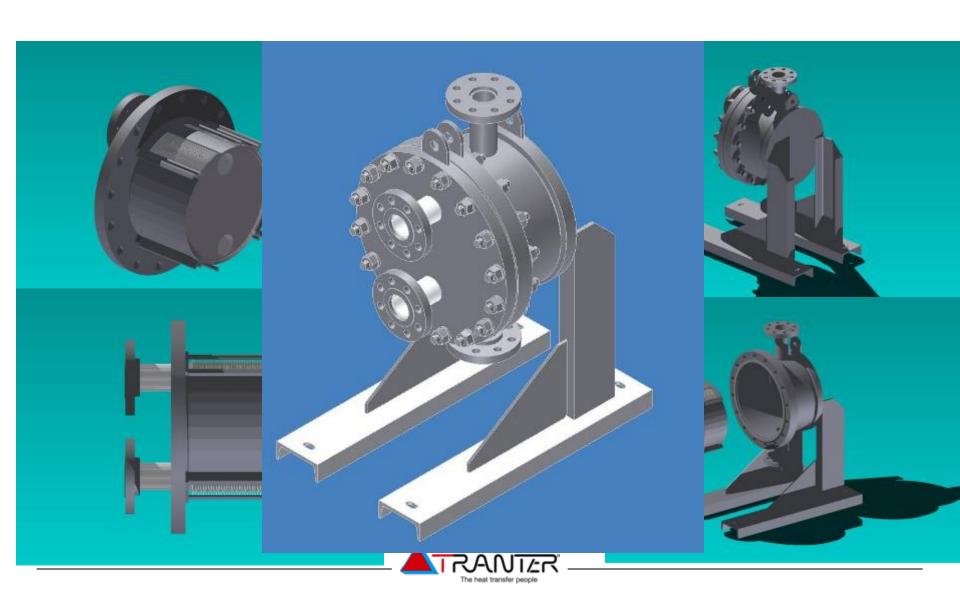
Low temp flooded evaporator for climatic test chamber in auto industry (BMW)



Condensers & Evaporators for Ice Rink in Switzerland



### 2010 Standard Quotations & Designs





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**Shell & Tube** 

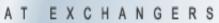
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**Shell & Plate** 

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# Questions?

